

Use of chitosan in the remediation of water from purification of biodiesel

Erivelton César Stroparo^{1*}, Krissina Camilla Mollinari¹ and Kely Viviane de Souza¹

¹Laboratório de Qualidade de Águas, Departamento de Engenharia Ambiental, Universidade Estadual do Centro Oeste – UNICENTRO, Irati, PR, Brasil

*stroparo.erivelton@gmail.com

Abstract

This article evaluates the efficiency of the degradation of pollutants present in water from the purification of biodiesel, characterized by high content of chemical oxygen demand (COD), suspended solids (SS), oils and greases, methanol, soap, and glycerol. The treatment process proposed was of the photo-Fenton type using iron immobilized in chitosan. The characterization of the material was performed according to degree of deacetylation (DD) and thermal stability (TG). The results revealed a DD of 66.5% and that the material undergoes decomposition in three temperature stages: 100; 150-350 and above 350 °C. The evaluated parameters were: COD, suspended solids, oils and greases, color and turbidity. After a 180-minutes long treatment, the removal percentage was 94.52, 70, 55, and 60% respectively. These results indicate that the photo-Fenton process can be an alternative for pre-treatment this type of effluent.

Keywords: *biofuel, photo-degradation, transesterification, wastewater.*

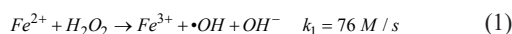
1. Introduction

The dependency on oil and the pollution generated by its extraction, benefiting, transportation, and burning, are the great disadvantages of the use of this fuel, a fact that has been encouraging the search for alternative energy sources, especially renewable ones. Biodiesel, because it is derived from oil seeds and even animal fat, present itself as a viable alternative to the total or partial substitution of diesel fuel. It can be obtained in different processes such as cracking, transesterification or esterification, resulting in glycerin as co-product^[1]. However, in order to comply with international quality standards, biodiesel needs purification, which is carried out via washing.

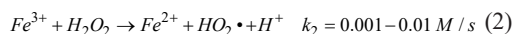
The process aims at the removal of impurity and contaminants (catalyst, excess of alcohol, soaps, oils, and greases and residual glycerol) in excess, by the addition of great volumes of water, which results in wastewater with a high organic load, a fact that gives it low biodegradability^[2]. Therefore, this wastewater is harmful to the environment and cannot be discharged into systems of collection and transportation of sanitation wastewater or bodies of water without a proper treatment^[3].

There are several technologies that are employed in the treatment of this type of wastewater, including biological, chemical, and physical processes^[4]. Researchers mention coagulation, electro-coagulation, biological processes and adsorption, in addition to the use of integrated processes, once the treatment of residual water has been one of the main concerns in terms of environmental protection. In addition to these, Advanced Oxidation Processes (AOPs) have been proposed as alternative technologies for isolated or combined treatment of wastewater of several classes, including the one generated during the purification of biodiesel^[2-5].

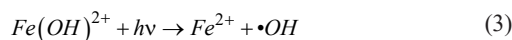
In comparison to other APOs, the homogeneous Fenton process has been widely studied to degrade several compounds and/or improve the biodegradability of aqueous effluents, and it is relatively cheap and easy to operate^[5]. In this process, hydrogen peroxide (H₂O₂) is catalyzed by ferrous ion (Fe²⁺) in order to generate hydroxyl radicals (•OH), according to Equation 1.



Highly reactive and non-selective hydroxyl radicals may, on their turn, react with the substances of interest. Fe²⁺ ions can be regenerated through Equation 2, but the process is relatively slow^[6].



In order to reinforce the regeneration of ferrous ions, light (UV or Vis) is usually introduced into the system. In the presence of irradiation, ferrous ions can be regenerated and additional hydroxyl radicals will be introduced via Equation 3.



Thus the efficiency of the process is enhanced, once that the catalytic cycle closes with the generation of 2 moles of hydroxyl radicals for each mole of initially decomposed H₂O₂.

In spite of its high oxidation efficiency, homogeneous Fenton process presents some major drawbacks: (i) the narrow pH interval, due to the fast precipitation of Fe(OH)₃ with pH

higher than 2.8 and, consequently an early termination of the reaction; (ii) the need to recover great amounts of iron sludge precipitating after the treatment; and (iii) the continuing of the treatment of the resulting sludge. Consequently, the global cost of the homogeneous photo-Fenton process is increased^[6]. These factors limit the application of the homogeneous Fenton process, turning into an important drawback that restricts its use in great scale^[7]. Therefore, efforts have been made to apply heterogeneous catalysts for the incorporation of iron species in several carriers, such as chitosan, for instance^[5].

Chitosan, an amino polysaccharide polymer, is obtained by alkaline deacetylation of chitin and is comprised of glucosamine (deacetylation units) and randomly distributed N-acetyl-glucosamine units (acetylation units). It has been extensively used in fabric engineering and other biomedical applications because it is from natural origin, it is biodegradable, non-toxic, and bio-compatible, in addition to its susceptibility to chemical modifications^[7]. These features make chitosan an interesting carrier for the immobilization of Fe²⁺/Fe³⁺ ions for later application in photo-Fenton-type processes, since its use for this end is not reported much.

Therefore, the present study aims at studying chitosan as a matrix for iron adsorption and its application in heterogeneous photo-Fenton process as a treatment for wastewater generated by biodiesel purification.

2. Materials and Methods

2.1 Materials

Chitosan with 100-mesh granulometry, purchased from Polymar, a company located in the state of Ceará, Brazil, was used without prior treatment. All chemical products possessed analytic degree and were used without any additional purification and the solutions were prepared using deionized water.

2.2 Biodiesel production

The conversion of soy oil into biodiesel was carried out via transesterification process in basic catalysis (KOH 3% m/v) and methyl route (methanol 30% v/v). The oil was heated to 60 °C, with KOH and methanol under stirring with a reactional time of 1 hour. The separation of biodiesel from its coproduct (glycerin) was carried out by decantation during 24 hours. Later, pure biodiesel (B100) was submitted to a purification process (washing) carried out in three stages, each one with the addition of a volume of water corresponding to that of biodiesel. The separation of the organic phase of the aqueous phase occurred by decantation.

2.3 Preparation of chitosan spheres

Chitosan spheres were prepared from 5.0 g of the polymer dissolved into 100 mL of a 5% acetic acid solution (m/v). Next, the polymer solution was trickled on an NaOH 2.0 mol L⁻¹ solution. After the formation of the spheres, they were left in the NaOH solution for 24 hours in order to complete precipitation. Later, they were washed using water until wash

water reached neutrality. Next, the spheres were submitted to a reticulation reaction with 0.1% (v/v) glutaraldehyde during 24 hours and they were washed with water in order to remove excess of reticulating agent^[8].

For iron sorption, known amounts of reticulated spheres were added to a 250 mL of an Fe²⁺ 200 mg L⁻¹ at pH=3 solution, under orbital stirring (120 rpm). For determination re.

manent Fe²⁺ in solution was used the Phenanthroline method (Fe B-3500 - Standard Methods for the examination of water and wastewater)^[9].

2.4 Determination of Deacetylation Degree (DD) of chitosan

The amount of amino protonated groups was determined for the chitosan sample with and without reticulation, through potentiometric titration. In his method, 0.2 g of chitosan was added to a 0.3 mol L⁻¹ HCl solution during 24 hours. Next, the solution was titrated with a NaOH 0.2 mol L⁻¹ solution. The percentage of amino groups was calculated using Equation 4.

$$\%NH_2 = \frac{C NaOH \times (V_2 - V_1) \times 161}{m} \quad (4)$$

Where: C = concentration of the NaOH solution in mol L⁻¹; V₁ and V₂ the volumes used to neutralize the excess of HCl and to neutralize the sample of protonated chitosan, respectively; 161 corresponds to the value of molar mass of the monomeric unit of the chitosan; and m the mass of the sample (g).

2.5 Thermogravimetric Analysis (TGA)

Thermal stability of the samples was evaluated via thermogravimetry, under an oxidation atmosphere employing a heating rate of 10 °C min⁻¹ (from room temperature up to 1000 °C).

2.6 Treatment process

Experiments were conducted in a 300 mL bench reactor equipped with water cooling, magnetic stirring system, and assisted by artificial radiation using a 125 W mercury vapor lamp inserted into the solution with the aid of a quartz bulb. 250 mL of biodiesel wash water was used in pH=7.3 (which is natural of wash water); 200 mg L⁻¹ of H₂O₂ and mass of spheres of 1 g. Treatment time was 180 minutes.

2.7 Analytical procedures

The analyses were carried out in triplicate. The pH of the solutions was determined using a Phtek- PHS-3E meter. COD was measured using the closed reflux colorimetric method. H₂O₂ concentrations were spectrometrically determined using a modified methodology based on procedures described by literature^[10]. Iron was evaluated using UV-vis spectroscopy, applying methodology based on complexation reaction between Fe²⁺ and o-phenanthroline. Determination of color, turbidity, SS, and oil and greases was carried out according to "Standard Methods" methodology^[9].

3. Results and Discussions

3.1 Determination of the degree of deacetylation of chitosan

The degree of deacetylation is defined as the molar ratio of deacetylation in the C-2 position of the 2-acetamido-2-deoxy-d-glucopyranose unit in polysaccharides chains. DD is one of the most important parameters for identifying the quality of chitosan, because it influences several physical-chemical properties of the material, such as solubility, flocculation, and ability of chelation with metallic ions^[11]. The greater the amount of amino groups, the greater is electrostatic repulsion among chains and, consequently, greater is solvation in water. Arbitrarily, when the deacetylation degree is greater than 40% the polymer is defined as chitosan^[12].

Several methods have been described in the literature to determine DD, amongst them the most used are potentiometric titration^[13], UV spectroscopy^[12], infrared spectroscopy, mass spectroscopy^[14] and nuclear magnetic resonance spectroscopy^[15]. However, the best method^[15] for

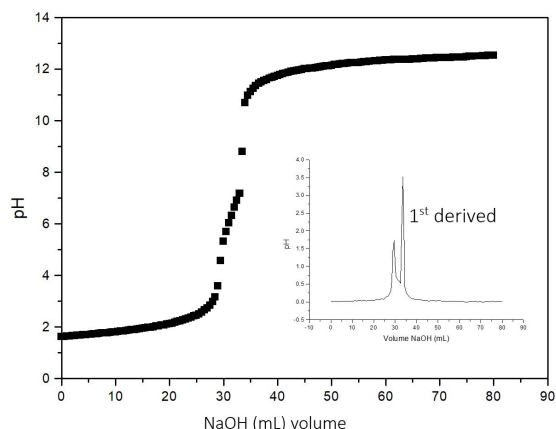


Figure 1. Curve of potentiometric titration of pure chitosan solution in HCl.

determining DD is still subject of studies. For these reasons, and taking into account the availability of equipment and ease of operation, potentiometric titration was the chosen method in this study. Figure 1 illustrates the profile of the curve obtained through potentiometric titration of the solution of pure chitosan.

It was possible to observe that the curve presents two inflexion points: the first is related to the neutralizing of excess of HCl in the solution and the second point refers to the neutralization of protonated amino groups^[16]. The DD figure calculated using this method was 66.5%.

For comparison ends, in the literature DD figures were found ranging from 50.0 to 92.3%^[17-19]. These variations are due to the source and the way of obtaining the polymer developed by the manufacturer.

Reticulated spheres with glutaraldehyde do not present amounts of protonated amino groups that are measurable by the method. Only an inflexion in the potentiometric titration curve was observed, referring to the consumption of NaOH necessary to neutralize add HCl, indicating the link of the glutaraldehyde by amino groups, as proposed in Figure 2. This behavior was also observed by Torres et al.^[13].

Taking into account and evaluating the two possibilities (reticulation and ramification), both may occur. However, after the reaction with glutaraldehyde, the spheres become insoluble in the acetic acid solution. Should only the formation of glutaraldehyde ramifications be favored, the resulting polymer would probably be more soluble than the precursor polymer, in the linear shape. Thus, it might be suggested that both processes have occurred, however the reticulation effect seems to be more effective.

3.2 Thermal Gravimetric Analysis (TGA)

Figures 3 and 4 show the results obtained from thermal gravimetric analyses for pure and reticulated chitosan spheres (before and after the insertion of iron), respectively.

The profile shown in Figure 3, referring to pure chitosan, reveals that the polymer suffers decomposition in three

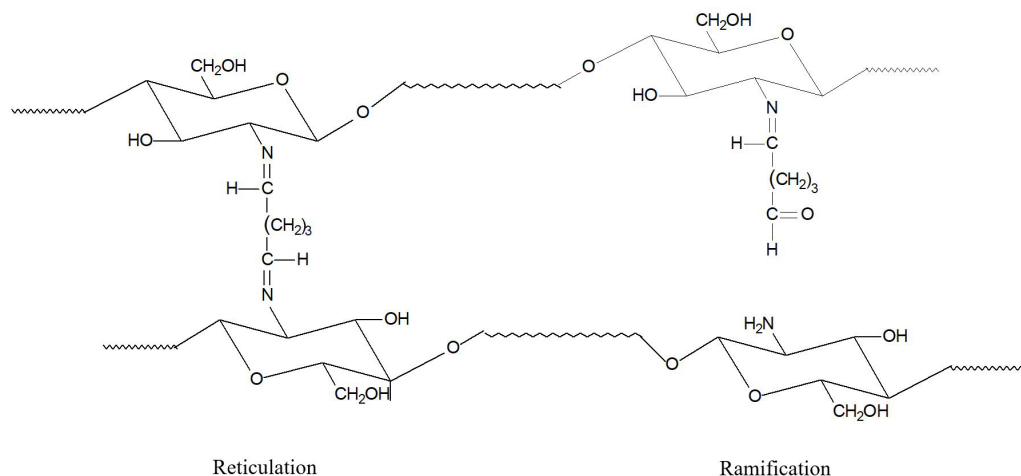


Figure 2. Proposal of interaction of glutaraldehyde by the -NH_2 chitosan group.

temperature stages: the first, comprising temperatures below 100 °C, is related to loss of water; in the second, between 150 and 350 °C, decomposition may be related to depolymerization of the material or to the deacetylation of acetamido groups from precursor chitin. The third stage, for temperatures above 350 °C, may be attributed to the degradation of final residues of the biopolymer's organic matter.

The thermogram of reticulated chitosan (Figure 4A) also revealed three bands of loss of mass, differentiating only in the feature that reticulated chitosan presented less stability, considering that greater mass was lost in the second band, at lower temperature, of up to 230 °C. The reticulation promoted by the reaction with glutaraldehyde should, in a first moment, promote an additional thermal stability to chitosan. This fact, however, was not observed when the data revealed by the thermograms was analyzed. This behavior may be justified due to the frailty of the imine (-HC=NH-) links formed after the reticulation. Multiple links, whether they are shared among carbon atoms or among nitrogen and carbon, as it is the case in point, are thermolabile links, especially if the effect of the temperature is added to the effect

of the oxidizing atmosphere. On the other hand, the thermal evaluation of the materials obtained after the insertion of iron in the structure of the polymer (Figure 4B) did not change the thermal profile of the reticulated chitosan, indicating that ion interactions did not change, neither favorably nor unfavorably, the behavior under the effect of the temperature of reticulated chitosan.

3.3 Sorption of iron in chitosan spheres

By monitoring Fe^{2+} concentration in solution, it was possible to calculate the adsorption capacity by the spheres, expressed by (q_e), the amount of adsorbed iron in the balance, through Equation 5.

$$q_e = \frac{(C_0 - C_{eq}) \times V}{m} \quad (5)$$

Where: q_e = amount of Fe^{2+} sorbed (mg g^{-1}); C_0 = initial concentration of iron (mg L^{-1}); C_{eq} = concentration of iron in equilibrium (mg L^{-1}); V = volume of the Fe^{2+} solution used (L); m = mass of chitosan beads used in the sorption process (g).

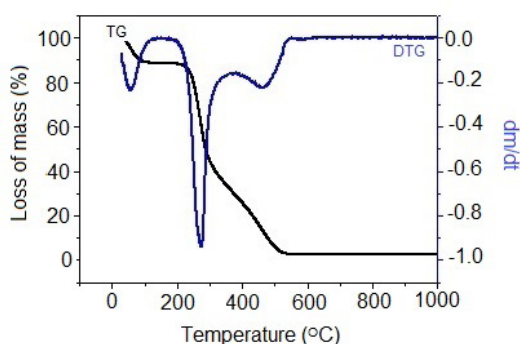


Figure 3. Thermogram obtained for the sample of chitosan without reticulation.

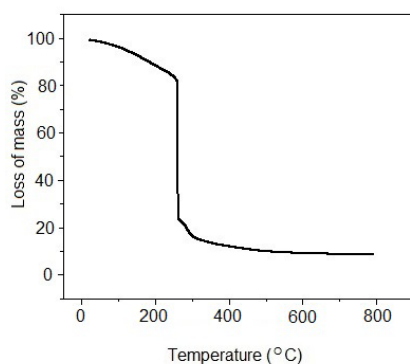
Figure 5 shows the adsorption capacity of chitosan spheres in function of time. It is possible to observe that balance was reached after 60 hours of contact. In this essay, a figure was obtained of approximately 36.0mg of adsorbed iron per gram of sample.

3.4 Treatment of biodiesel wash water by photo-Fenton process

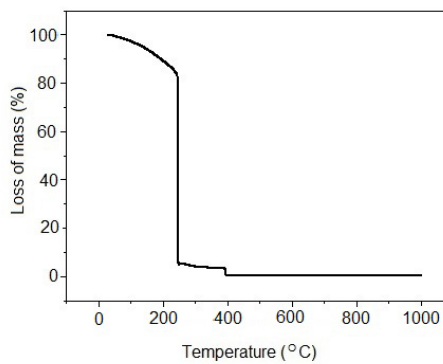
The characteristics of biodiesel wash water have already been studied by several researchers and usually present high contents of COD, SS, oils, and grease^[2].

The characterization of water from biodiesel B100 purification is presented in Table 1.

In regards to pH, data from literature show that residual waters from biodiesel purification present pH values ranging from 3.14 to 11.00^[20-22]. This wide range in pH value may



(A)



(B)

Figure 4. Thermogram obtained for the chitosan sample after reticulation by glutaraldehyde (A) and after insertion of iron (B).

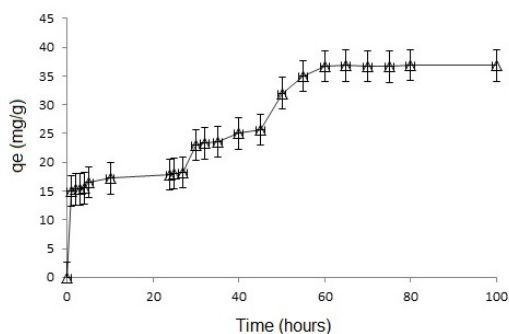


Figure 5. Representation of the concentration of ferrous ions sorbed by reticulated chitosan spheres.

Table 1. Characterization of water from biodiesel B100 purification.

Parameter	Water (Before treatment)	Water (After treatment)
pH	7.3	6.5
COD (mg L ⁻¹)	5,556.0±0.9	333.3±0.6
Turbidity (UNT)	219.0±0.1	87.6±0.1
SS (mg L ⁻¹)	243.4±2.3	114.4±1.6
Oils and greases (mg L ⁻¹)	730.5 ±1.7	219.1±0.9
Color (uC)	1,450.1±0.3	652.5±0.5

influence significantly conventional treatments of residual water, such as those physical-chemical, for instance. However, when using heterogeneous photo-Fenton process, pH does not influence the treatment, since the proposal was the use of immobilized Fe²⁺, thus it is possible to carry out the treatment without the need for adjustments in pH value, which is an advantage of the process.

The COD of the effluent is elevated, possibly due to the presence of oils and greases and, especially, of glycerol residue. In different works, researchers analyzed the COD of the raw effluent generated from biodiesel purification, corresponding to 7,500 mg L⁻¹ and 29,595 mg L⁻¹ respectively^[4,23]. The difference between the figures found in the literature in this study refers to the type of raw material adopted in the process and the route employed. An aquatic system that receives effluents presenting these levels of organic matter will result in the consumption of oxygen of the receiving body, and it might reach levels of total anoxia, depending on the type of bacteria in that environment, therefore the need is evident of treatment for this type of effluent.

With heterogeneous photo-Fenton process, after 180 minutes a 94% decrease of COD took place, however, since the initial figure was very high, this decrease was not enough for the final effluent to comply with discharge standards.

Regarding turbidity, it was observed to a 60% decrease, and the remaining turbidity might possibly be related to the presence of esters that form an emulsion that is difficult to remove. In spite of the fact that turbidity is not a direct indicator of risk to health, its increase in courses of water affects the light zone and, consequently, photosynthesis,

interfering in the natural balance of that aquatic ecosystem. According to the EPA (Environmental Protection Agency), the quality of life within a mixing zone must be exempt of undesirable deposits and substances that produce changes in color, odor, and turbidity

For SS and oils and greases, the decrease was 53 and 70% respectively. The color of the treated effluent presented a 55% decrease, presenting a value that is above the maximum allowed^[24] this is probably due to the presence of residues from non-transesterified fatty acids.

The results obtained for the studied parameters indicate that the isolated photo-Fenton process is not enough for the treatment of this type of effluent; however, the combination with biological and/or physical-chemical processes might be a promising alternative. Ramírez and collaborators^[25] investigated the efficiency of an integrated process combining photo-Fenton with aerobic sequential batch reactor (SBR) for treatment of wastewater from an a biodiesel production plant. In this study, the homogeneous photo-Fenton process was applied, adjusting the pH of the wastewater to 2.3 and the treatment lasted 2 hours. The results express that the chemical oxidation process promoted a high potential of CDO removal, of approximately 90%. However, some problems have been pointed out, such as the cost of UV radiation and the difficulty of decomposing the sludge formed at the end of the biological treatment^[25].

It should also be noted that H₂O₂ was monitored during the entire treatment process, and four additions of oxidizing agent were necessary, in a total of 800 mg L⁻¹ over 180 minutes of treatment. Another important aspect to be taken into account is related to the chitosan matrix, which did not suffer decomposition during the treatment, a fact that was already expected, since the system is refrigerated and the temperature inside the reactor did not reach the temperature of material decomposition indicated by TGA analysis. Lastly, it was observed that iron was not released from the matrix into the solution, which suggests a possibility of reusing the spheres.

4. Conclusions

The production of biodiesel from soy oil results in a great amount of residual water with high levels of organic load, which needs to be treated efficiently in order to minimize its environmental impact. Several treatments are being studied for the treatment or pre-treatment of residual water from biodiesel and each one of them has both advantages and disadvantages.

This study has achieved the proposed goals, the chitosan matrix has revealed itself to be proper for its ability of Fe²⁺ ions sorption as well as stability in treatment conditions.

Isolated, photo-Fenton process did not present itself as being efficient. However, it might be indicated as pre-treatment for water from biodiesel purification, with a decrease of over 50%, at least in the parameters that were analyzed, and it has the advantage of the possibility of application of heterogeneous photo-Fenton process in any pH range.

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